

Work Order ID 76520

76520

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Item ID: D2662-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, RH In 206

Start Date: 11/16/11 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/17/11 Req'd Qty: 1.00 ***1*** Customer: CU-DAR001

Reference: RMA RA111291 - RETURN

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2662	Rev D

100 0.00

100

QC
Quality Control

Memo
INSPECT RA111291

0.00

Sulu/16

110 0.00

110

HandFinish
Hand Finishing

Memo
STRIP PART
HAVE QC RE-INSPECT PART

0.00

Found no Damage
Sulu/17
11.11.16

120 0.00

120

Powdercoat
Powder Coating

Memo
RE-POWDER COAT WHITE PER QS1005

0.00

Start Time: 8:00
Temp: 320 OF
Finish Time: 8:30
IX M-F 11/11/17

MU8439

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Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC3- Inspect Part Finish	0.00							
130									
QC	Memo	0.00							
Quality Control									
140		0.00							
140									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

ST 103 11-11-18
 11-11-21

Picklist Print

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Work Order ID: 76520
Parent Item: D2662-2
Parent Item Name: Saddle, RH In 206

Start Date: 11/16/11
Start Qty: 1.00

Required Date: 11/17/11
Required Qty: 1.00

Comments: IPP: C00.11.01Removed P/O for Powder Coat - in house processEC
IPP Rev:D As per Rev D 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2662-2 Saddle, RH In 206		Manufactured	No				Each	25.0000		1			

Location	Loc Qty	Loc Code
ST429	10	
73852	10	
ST435	15	
73853	15	

74483

1 x Saddle 11/17

RA 11 291 D2661/D2662

SADDLES
NCR11-935

Received @ Dart November 11th, 2011
Inspected @ Dart November 16th, 2011

Instructions for RA 111291 D2661/D2662 Saddles

- Qty X 34 saddles were returned
- **Following are to be SCRAPED**
 - D2662-2 B11028 QTY X 4, B9043 QTY X 2, B9042 QTY X 3
 - D2661-1 B64559 QTY X 5
 - D2661-2 B9913 QTY X 1, B10476 QTY X3, B10015 QTY X 1, B10016 QTY X 1
- Need a work order to scrap
- **Following are to be returned to STOCK**
 - D2662-2 B74482 QTY X 1, B74484 QTY X 1, B75118 QTY X 1
 - D2662-1 B73846 QTY X 2
 - D2661-1 B73839 QTY X 4
 - D2661-2 B74475 QTY X 4
- Need a separate work order for each model to return back in to stock

- ✓ 76520
- D2662-2 B74483 was dropped by DS needs to be striped then assed by QC and if not damaged to be re powder coated and put back in to stock under a new BATCH #

Keep

✓ 76516 - D2661-1	4	73831
✓ 76517 - D2661-2	4	74475
✓ 76518 - D2662-1	2	73846
✓ 76519 - D2662-2	3	1-74482 1-74484 1-75118

Scrap

5	- 64559
6	1-9913 3-10476 1-10015 1-10016
8	
9	4-11028 2-9043 3-3042

76521 ✓
76523 ✓